

TENDER FOR A NEW BREMBO  
CAST IRON FOUNDRY IN DĄBROWA GÓRNICZASummary:

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**BACKGROUND**

Brembo will be investing in a new manufacturing facility at Dąbrowa Górnicza (Tucznawa), Poland. The project requires construction of an iron casting foundry and of related buildings and infrastructures.

For this purpose Brembo invites interested suppliers to engage in Brembo's qualification process and, if they become so qualified, to submit an offer, in accordance with the rules laid down below.

**GENERAL RULES AND REQUIREMENTS**

- 1.1. All interested suppliers will have to prove to Brembo that they have the necessary capacity, knowledge, organization and experience to fulfill the project requirements. Brembo will perform prior qualification of interested suppliers, according to Brembo's standard qualification criteria listed below. Following the qualification process, the qualified suppliers will be invited to submit their offers.
- 1.2. Qualified suppliers are cautioned to read the specifications carefully. Specification discrepancies or recommendation items shall be indicated by suppliers prior to submission of their offers. Any cost items indicated after submission of the offers will not be allowed.
- 1.3. Any minor details missing in the specification pertaining to design, fabrication, supervision or materials of essential items needed to provide Brembo with a complete and safe system operating at the specified rate shall be the responsibility of the supplier. Such omissions shall not entitle the supplier to make claims for extras on material or labor.
- 1.4. Due to the need to protect legally protected or sensitive information, including business secrets, as well as to protect its legitimate commercial interests, Brembo reserves the right, at any stage of the supplier qualification or the offer evaluation process, until a contract is signed, to exclude, at its discretion and without giving reasons, any entity or entities from participation in this tender. Brembo

shall not bear any liability in this regard, which each participant accepts by engaging in the supplier qualification or the offer evaluation process.

## **BUILDING PROJECT – ENGINEERING, PERMITTING AND WORKS SUPERVISION**

### **3.1. Equipment description and requirements**

- 3.1.1. A new building of around 25,000 square meters will be erected in an area of 170,000 square meters located in Dąbrowa Górnicza (Tucznawa), Poland, where a new cast iron foundry production will begin, including new core production, a new molding system, melting and casting finishing operations, a new sand plant and a small warehouse. Moreover, a new High Voltage Substation, offices, lockers, canteen, parking etc. will be erected.
- 3.1.2. The design of the main building includes buildings with steel structures, concrete and composite steel-concrete solutions. The construction company will be expected to develop the dimensioning of the constructive nodes, and to prepare the construction drawings and calculation reports.
- 3.1.3. Planned excavations and movements include:
- (i) the excavation and levelling of the area object of intervention until the project level, with provision of the material in the yard area for the amount needed to backfill;
  - (ii) restricted sectional excavations,
  - (iii) fillings and backfilling,
  - (iv) eventual piling and/or soil reinforcement according to results of geotechnical survey.
- 3.1.4. For avoidance of doubt, the project includes:
- (i) realization of a new electrical substation through the implementation of a new concrete building and underground tunnels,
  - (ii) installation of electrical transformers (110 KV) and the related equipment,
  - (iii) a new ecological area, consisting of a building with metal structure suitable to house the caissons for the waste materials, concrete pavement and water collection networks,
  - (iv) arrangement and completion of external areas through the execution of new roads and parking lots and the finishing works consisting in signs, illumination system and green areas,
  - (v) a building including offices, reception/entrance, facilities and changing room where around 200 people will be located.
- 3.1.5. In order to respect the deadlines for the delivery of the project, tenders will be conducted based on estimated bill of quantities according to preliminary design. Final accounting of works, according to the real executed activities, will be measured and validated on site by the works supervisors.
- For the above reasons, project may be subjected to variations in the scope of work and new activities that could lead to modification in the bill of quantities initially estimated.
- 3.1.6. The contractor has to prove the technical capacities to develop the engineering drawings for the project at Dąbrowa Górnicza (Tucznawa), Poland, related to the contract.

- 3.1.7. The related technical documentation has to be delivered for controlling and registration to the customer.
- 3.1.8. All documentation shall be at least in English. All control functions and instruction displayed on the equipment are to be at least in English. Other languages could be added in order to comply with local laws.
- 3.1.9. In relation to the electrical, mechanical and civil installations all the documentation has to be delivered to the customer.
- 3.1.10. Building and equipment design shall allow for operating conditions as encountered in Dąbrowa Górnicza (Tucznawa), Poland.

### 3.2. Qualification of contractors and invitation to bid

- 3.2.1. An interested contractor is required to submit to Brembo its declaration of interest and qualification documents (see below) within 7 days from the announcement of the tender process.
- 3.2.2. In order to demonstrate qualifications for the proposed work, each interested contractor must submit, in writing, the following documents:
  - (i) written acceptance of Brembo draft contract and conditions,
  - (ii) evidence of experience, of the contractor and/or its subcontractors, in similar construction (cast iron foundry) projects in the last ten (10) years (with the possibility for the Brembo engineers to conduct a “bench marking” visit),
  - (iii) a customer list,
  - (iv) evidence of financial standing.
- 3.2.3. Brembo Real Estate Team will review and assess, at its discretion, all the declarations of interest and qualification documents received, against the following preselection criteria:
  - (i) acceptance of Brembo draft contract and conditions,
  - (ii) experience, of the contractor and/or its subcontractors, in similar construction (cast iron foundry) projects in the last ten (10) years,
  - (iii) a customer list,
  - (iv) financial standing.
- 3.2.4. Brembo will inform relevant suppliers that they have been qualified for participation in the tender in line with the rules mentioned above.

### 3.3. Documents available to qualified suppliers

- 3.3.1. The following documents shall be available upon request from the qualified contractors only:
  - (i) Technical drawings,
  - (ii) Technical specifications,

(iii) Calculation tables,

#### 3.4. Submission of offers

- 3.4.1. Contractors qualified in line with the rules above shall submit to Brembo three copies of their offer within the deadline defined at the time of publication of the tender documentation.
- 3.4.2. Brembo reserves the right to reject any offer that does not comply with that documentation.
- 3.4.3. Qualified contractors will attend a pre-bidding meeting where they will have the possibility to discuss in detail from the technical point of view all data necessary to understand the project.
- 3.4.4. Offers will include a detailed and itemized description of the supplies as they will be supplied, including a detailed drawing of each component where necessary.
- 3.4.5. A time schedule in Microsoft "Project" showing engineering must be submitted as part of the offer.
- 2.1.1. The offer has to be as in the specification and the use of subcontractors is not allowed if not previously authorized by Brembo, including on the basis of the subcontractors' own references. If a contractor expects that any activity will be subcontracted, the expected subcontractor shall be indicated in the offer and will remain subject to Brembo's prior authorization.
- 3.4.6. Each offer shall provide a price breakdown on the Price Quotation Sheet included in each technical specification.
- 3.4.7. Offers shall include a detailed schedule of the different activities indicating the expected length for each contract work. The proposed timings will be reviewed by Brembo and coordinated between the different contractors, as these timings have to be in line with the general timing of the work.
- 2.1.2. Three (3) complete hard copies of two (2) electronic files of all technical documentation in English and Polish language shall be supplied to Brembo. In the case of the utilities, where expressly asked it could be necessary to deliver preliminary documents for installer use.
- 3.4.8. Company presentations and offers shall be sent in two copies to:

Brembo Head of Real Estate Development

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### 3.5. Selection of the successful bidder

- 3.5.1. Based on the valid offers submitted for particular supplies by qualified suppliers within the submission deadlines Brembo will select the successful supplier. The selection shall be made against the following selection criteria:

<b>Criteria</b>	<b>Weight %</b>	<b>Evaluation Rate (from 1 to 5)</b>
Price	50 %	
Delivery time/schedule	30 %	
Major experience, of the contractor and/or its subcontractors, in similar construction (cast iron foundry) projects in the last ten (10) years	20 %	

